

VAMPGREEN P 25G RC VO 28 2S 04

PP post consumer recycled based injection moulding compound, 25% glass fiber reinforced, flame retarded halogen free.



PROPERTY	CONDITIONS	NORMS	UNITS	VALUE
PHYSICAL PROPERTIES				
Density	-	ISO-1183	g/cm ³	1,29
MVR (230°C/2,16 kg)	-	ISO-1133	cm ³ /10 min	3
Linear Mould Shrinkage	-	ASTM D-955	%	0,4
Trasversal Mould Shrinkage	-	ASTM D-955	%	0,9
Water Adsorption	23°C-24h	ASTM D-570	%	0,02
THERMAL PROPERTIES				
Vicat Softening Point	VICAT B (50 N)	ASTM D-1525	°C	125
Heat Distortion Temperature	HDT A (1,80 MPa)	ASTM D-648	°C	135
Long Term Temperature	-	Internal Method	°C	110
MECHANICAL PROPERTIES				
Impact Strength Izod Notched	23 °C	ISO-180/A	kJ/m ²	7
Impact Strength Izod Unnotched	23 °C	ISO-180/U	kJ/m ²	25
Tensile Strength at Break	23 °C	ISO-527/1-2	MPa	55
Elongation at Break	23 °C	ISO-527/1-2	%	>2,5
Tensile Modulus	23 °C	ISO-527/1-2	MPa	6000
ELECTRICAL PROPERTIES				
Comparative Tracking Index	-	IEC 60112	V	600

VAMPGREEN P 25G RC V0 28 2S 04

PP post consumer recycled based injection moulding compound, 25% glass fiber reinforced, flame retarded halogen free.



FLAME RESISTANCE				
Thickness 3,2 mm	-	UL 94	-	V0
Thickness 1,6 mm	-	UL 94	-	V0
GWFI (1 mm)	-	IEC 60695-2-12	°C / mm	850
GWFI (2 mm)	-	IEC 60695-2-12	°C / mm	850
GWIT (1 mm)	-	IEC 60695-2-13	°C / mm	775
GWIT (2 mm)	-	IEC 60695-2-13	°C / mm	775